

A Novel Enantiocontrolled Synthesis of  
(+)-9-Deacetyl-9-(hydroxymethyl)-4-demethoxydaunomycinone

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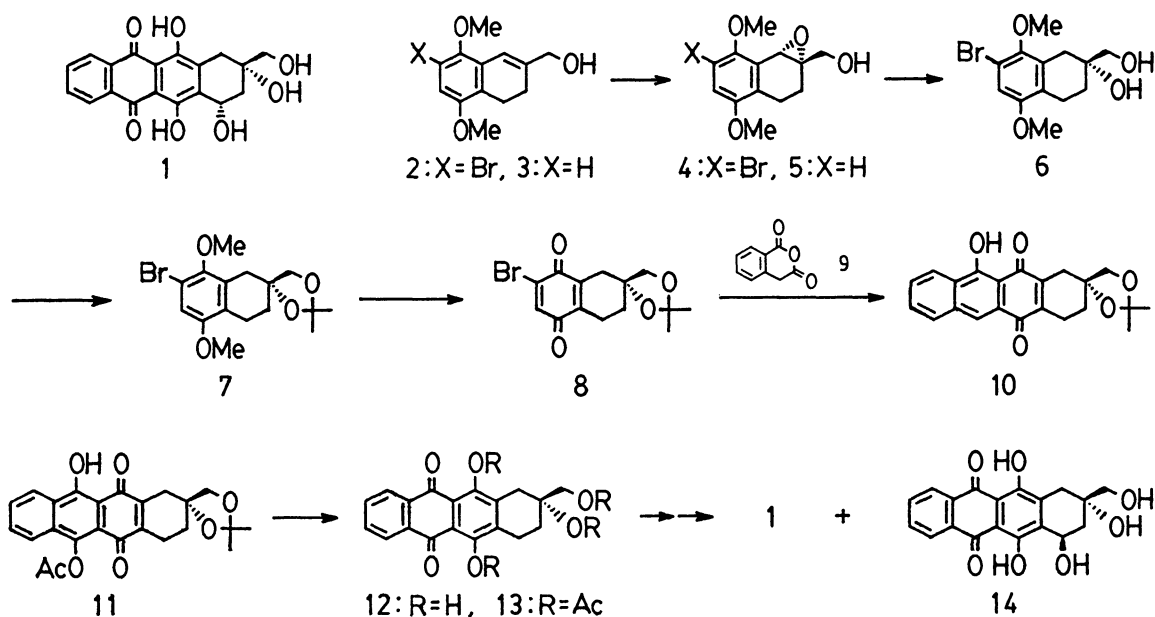
An enantiocontrolled synthesis of (+)-9-deacetyl-9-(hydroxymethyl)-4-demethoxydaunomycinone has been achieved via asymmetric introduction of the 9-hydroxyl group as a key step by catalytic Sharpless epoxidation.

The anthracycline antibiotics, daunorubicin and doxorubicin, are widely used for cancer chemotherapy. Due to various undesirable side effects, such as dose-related cardiotoxicity, synthesis of new active and less-toxic anthracyclines has been of considerable interest, and extensive efforts have been devoted to the syntheses of optically active anthracyclinones. We wish to report an efficient synthesis of (+)-9-deacetyl-9-(hydroxymethyl)-4-demethoxydaunomycinone (1)<sup>1)</sup> through the introduction of the 9-hydroxyl by catalytic Sharpless epoxidation<sup>2)</sup> of allylic alcohol.

The key step in this synthesis, an asymmetric epoxidation, was achieved by treatment of bromo allylic alcohol 2<sup>3)</sup> with *t*-BuOOH (1.2 equiv.) in the presence of Ti(*i*-PrO)<sub>4</sub> and L-(+)-dimethyl tartrate (0.2 equiv. each) in CH<sub>2</sub>Cl<sub>2</sub>. The optically active bromo epoxy alcohol 4<sup>4)</sup> was obtained in 85% yield (91% ee),<sup>5)</sup> mp 88-89 °C (decomp), [α]<sub>D</sub><sup>20</sup> -103.6° (CHCl<sub>3</sub>). The stereochemistry of 4 was established at the later stage. On the other hand, epoxy alcohol 5 was unstable under the condition of Sharpless epoxidation of 3. Regioselective reduction of 4 with DIBALH in Et<sub>2</sub>O yielded vicinal diol 6 in 95% yield, mp 139-140 °C, [α]<sub>D</sub><sup>20</sup> -18.9° (CHCl<sub>3</sub>), which was converted to acetone 7 in 93% yield, mp 158.5-159 °C, [α]<sub>D</sub><sup>20</sup> -8.18° (CHCl<sub>3</sub>). The absolute stereochemistry at the C-2 position of 7 was established as *S*-configuration by X-ray crystallographic analysis. The acetone 7 was successfully oxidized to bromoquinone 8 with AgO<sup>6)</sup> in 6M HNO<sub>3</sub> in an almost quantitative yield, mp >125 °C (sublimed), [α]<sub>D</sub><sup>20</sup> -52° (CHCl<sub>3</sub>). Conversion of 8 to tetraacetate 13 was carried out by the sequences of condensation of 8 with 9 (LDA, THF, 78% yield), oxidation [Pb(OAc)<sub>4</sub>, CH<sub>2</sub>Cl<sub>2</sub>-AcOH, 81% yield], removal of protecting groups (CF<sub>3</sub>CO<sub>2</sub>H, H<sub>2</sub>O, 91% yield) and acetylation (Ac<sub>2</sub>O, Py, 76% yield).<sup>4)</sup> Bromination<sup>7)</sup> of 13 followed by hydrolysis with 10% NaOH-THF gave (+)-9-deacetyl-9-(hydroxymethyl)-4-demethoxydaunomycin (1), mp 228-230 °C, [α]<sub>D</sub><sup>20</sup> 92° (THF) [lit<sup>1)</sup> mp 230 °C, [α]<sub>D</sub> 95° (THF)] and trans isomer 14<sup>4)</sup> in yields of 18 and

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5%, respectively.



The present synthesis of 1 having both of the chiral hydroxymethyl and hydroxyl groups provides a new entry to optically active anthracyclines.

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#### References

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- 2) M. Sodeoka, T. Iimori, and M. Shibasaki, *Tetrahedron Lett.*, **26**, 6497 (1985) and references cited therein.
- 3) Compound 2, mp 93-94 °C, was prepared from 1,4-dimethoxybenzene and succinic anhydride by seven steps in 35% overall yield.
- 4) 4:  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ , 400 MHz)  $\delta$  1.64-1.72 (1H m, H-3), 1.95 (1H broad dd, J=4 and 8 Hz, OH), 2.24-2.33 (1H m, H-3'), 2.33 (1H m, H-4), 2.99 (1H m, H-4'), 3.78 and 3.86 (each 3H s, OMe), 3.84 (1H dd, J=4 and 13 Hz,  $\text{CH}_2\text{OH}$ ), 3.98 (1H dd, J=8 and 13 Hz,  $\text{CH}_2\text{OH}$ ), 4.35 (1H s, H-1) and 7.00 (1H s, H-6). 10: mp 229-230 °C,  $[\alpha]_{\text{D}}^{10}$  -64.9° ( $\text{CHCl}_3$ ). 13:  $[\alpha]_{\text{D}}^{20}$  -24.3° ( $\text{CHCl}_3$ ). 15: mp 206-208 °C,  $[\alpha]_{\text{D}}^{20}$  -104° (THF).
- 5) The enantiomeric purity was calculated from integral value of C-1 methine proton of  $^1\text{H-NMR}$  spectrum using chiral shift reagent,  $\text{Eu}(\text{hfc})_3$ .
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